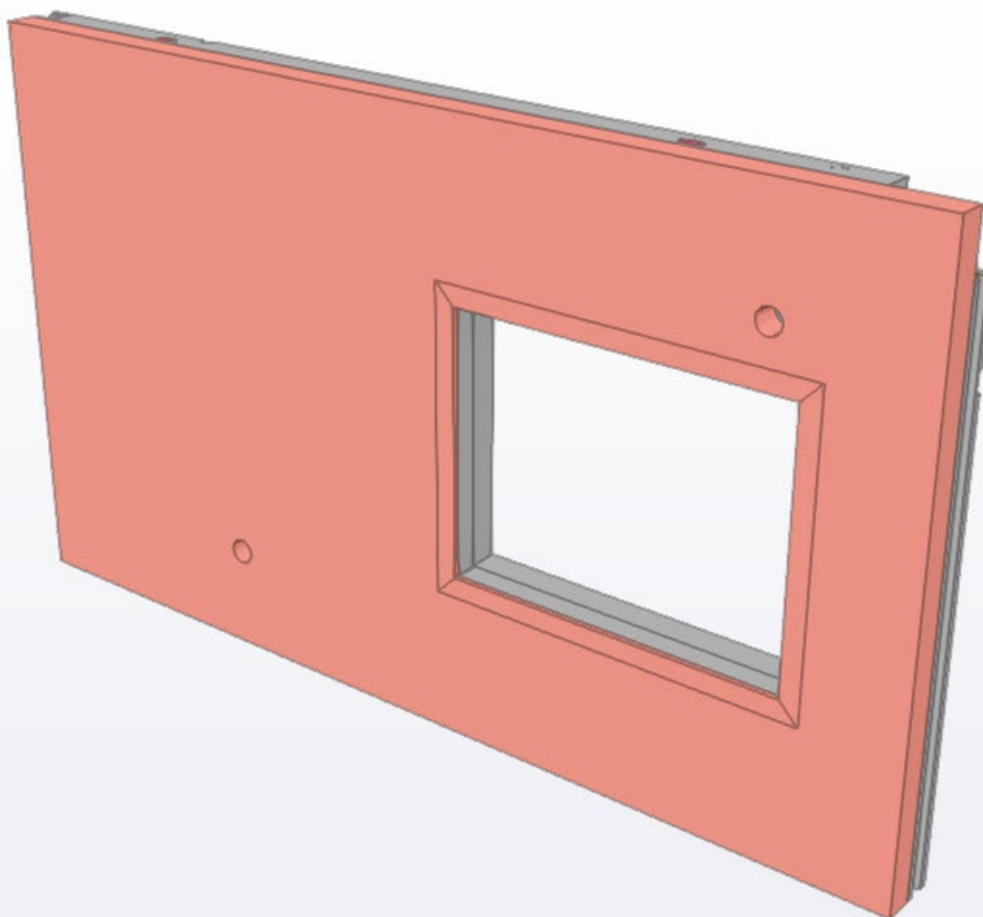


# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

## VI Kooltherm Norrtälje Nivå 5



**evoBUILD**



EPD-Global

**Owner of the declaration:**

Heidelberg Materials Precast Contiga AB – Concrete

**Product:**

VI Kooltherm Norrtälje Nivå 5

**Declared unit:**

1 tonne

**This declaration is based on Product Category Rules:**

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 020:2021 Part B for Concrete and concrete elements

**Program operator:**

EPD-Global

**Declaration number:**

NEPD-14569-15116

**Issue date:**

29.12.2025

**Valid to:**

29.12.2030

**EPD software:**

LCAno EPD generator ID: 1225332

## General information

### Product

VI Kooltherm Norrtälje Nivå 5

### Program operator:

EPD-Global  
Post Box 5250 Majorstuen, 0303 Oslo, Norway  
Phone: +47 977 22 020  
web: [www.epd-global.com](http://www.epd-global.com)

### Declaration number:

NEPD-14569-15116

### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR  
NPCR 020:2021 Part B for Concrete and concrete elements

### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit:

1 tonne VI Kooltherm Norrtälje Nivå 5

### Declared unit with option:

A1-A3, A4, A5, C1, C2, C3, C4, D

### Functional unit:

### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

### Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Jane Anderson, Construction LCA Ltd

(no signature required)

### Owner of the declaration:

Heidelberg Materials Precast Contiga AB – Concrete  
Contact person: Håvard Nyman  
Phone: +46 0522 636333  
e-mail: [havard.nyman@heidelbergmaterials.com](mailto:havard.nyman@heidelbergmaterials.com)

### Manufacturer:

Heidelberg Materials Precast Contiga AB – Concrete  
Vintergatan 7,  
761 50 Norrtälje, Sweden

### Place of production:

Norrtälje, Heidelberg Materials Precast Contiga AB  
Abborrvägen 9  
SE-761 41 Norrtälje, Sweden

### Management system:

Holds a local environmental diploma and is certified for ISO45001, 14001 and 9001

### Organisation no:

556270-5979

### Issue date:

29.12.2025

### Valid to:

29.12.2030

### Year of study:

2025

### Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

### Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global. NEPDT03

Developer of EPD: Alexander Noré

Reviewer of company-specific input data and EPD: Håvard Nyman

### Approved:



Håkon Hauan, CEO EPD-Global

## Product

### Product description:

A half-sandwich wall panel, combining a robust concrete layer and a layer of Kooltherm insulation, usually used as an exterior wall, offers a durable and energy-efficient solution for modern construction. They are manufactured in different thicknesses depending on the desired function. These walls are casted on horizontal mold tables with one side that is counter-molded, down in form and on side with mounted insulation, up in form. The concrete provides structural strength and resilience, while the Kooltherm delivers excellent thermal insulation. This prefabricated unit streamlines the building process, ensuring quick installation and airtight performance, making it ideal for a variety of architectural applications where efficiency and longevity are paramount.

Concrete walls are 100% recyclable and enable fast, cost-effective and rational progress in the construction project.

### Product specification

| Materials     | kg      | %      |
|---------------|---------|--------|
| Additives     | 73.47   | 7.35   |
| Aggregate     | 739.62  | 73.96  |
| Cement        | 94.46   | 9.45   |
| Insulation    | 11.27   | 1.13   |
| Metal - Steel | 24.11   | 2.41   |
| Water         | 57.07   | 5.71   |
| Total         | 1000.00 | 100.00 |

### Technical data:

The declared element is a 1-tonne insulated concrete wall with a total thickness of 350 mm and a surface area of 15 m<sup>2</sup>. It consists of concrete of strength class C45/55 with a water-cement ratio (w/c) of 0.50, combined with Kooltherm insulation. The declared tonne includes an average reinforcement of 21.5 kg per tonne and an average amount of cast-in materials of 2.65 kg per tonne. The declared unit also applies to a wide range of dimensions, assuming average reinforcement and cast-in material quantities. The cement used is Heidelberg Materials Bascement Plus Slite CEM II. See NEPD-11488-11382 for reference.

Concrete strength C45/55.

Exposure classes up to XC4-XF1.

Life length class up to L100 (100 years).

More technical data and information about load capacities for the different wall dimensions is available at Heidelberg Materials Precast Contiga's concrete factory in Norrtälje.

### Market:

Sweden

### Reference service life, product

Service life depends on exposure class. Interior walls in exposure class XC0 have no limitation in service life.

### Reference service life, building or construction works

More than 50 years

## LCA: Calculation rules

### Declared unit:

1 tonne VI Kooltherm Norrtälje Nivå 5

### Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

### Data quality:

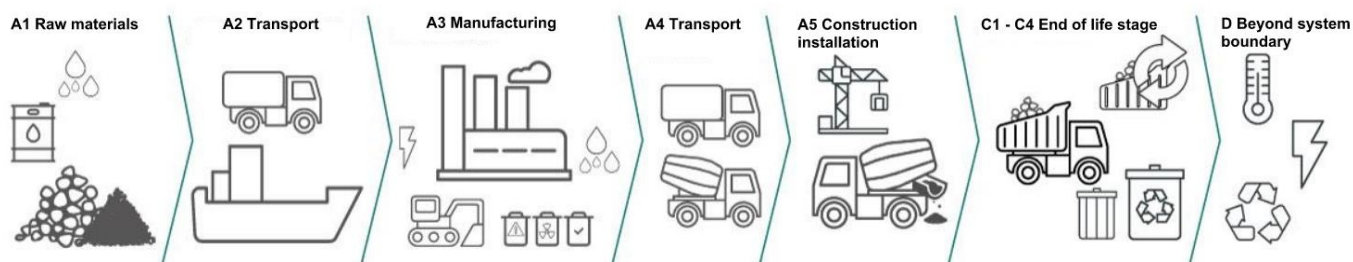
Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

| Materials     | Source                              | Data quality | Year |
|---------------|-------------------------------------|--------------|------|
| Additives     | S-P-03472                           | EPD          | 2020 |
| Additives     | S-P-05377                           | EPD          | 2022 |
| Aggregate     | ecoinvent 3.6                       | Database     | 2019 |
| Cement        | NEPD-11488-11382 (Net calculations) | EPD          | 2024 |
| Insulation    | EPD-KSI-20210046-CBA2-EN            | EPD          | 2021 |
| Metal - Steel | ecoinvent 3.6                       | Database     | 2019 |
| Metal - Steel | EPD-IES-0002630:005 (S-P-02630)     | EPD          | 2022 |
| Metal - Steel | S-P-00305                           | EPD          | 2020 |
| Water         | ecoinvent 3.6                       | Database     | 2019 |

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

| Product stage |           |               | Construction installation stage |          | Use stage |             |        |             |               |                        |                       |  | End of life stage          |           |                  |          | Beyond the system boundaries        |
|---------------|-----------|---------------|---------------------------------|----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|--|----------------------------|-----------|------------------|----------|-------------------------------------|
| Raw materials | Transport | Manufacturing | Transport                       | Assembly | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use |  | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery- Recycling-potential |
| A1            | A2        | A3            | A4                              | A5       | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    |  | C1                         | C2        | C3               | C4       | D                                   |
| X             | X         | X             | X                               | X        | MND       | MND         | MND    | MND         | MND           | MND                    | MND                   |  | X                          | X         | X                | X        | X                                   |

### System boundary:



### Additional technical information:

The product can be recycled by crushing

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

| Transport from production place to user (A4)                   | Capacity utilisation<br>(incl. return) % | Distance (km) | Fuel/Energy<br>Consumption | Unit  | Value<br>(Liter/tonne) |
|----------------------------------------------------------------|------------------------------------------|---------------|----------------------------|-------|------------------------|
| Truck, over 32 tonnes, EURO 6 (km)                             | 53.3 %                                   | 85.00         | 0.023                      | l/tkm | 1.96                   |
| Assembly (A5)                                                  | Unit                                     | Value         |                            |       |                        |
| Diesel (L)                                                     | L/DU                                     | 0.87          |                            |       |                        |
| De-construction demolition (C1)                                | Unit                                     | Value         |                            |       |                        |
| Diesel (L)                                                     | L/DU                                     | 0.87          |                            |       |                        |
| Demolition of building per kg of cement-based product, C1 (kg) | kg/DU                                    | 978.41        |                            |       |                        |
| Demolition of building per kg of steel, C1 (kg)                | kg/DU                                    | 21.59         |                            |       |                        |
| Transport to waste processing (C2)                             | Capacity utilisation<br>(incl. return) % | Distance (km) | Fuel/Energy<br>Consumption | Unit  | Value<br>(Liter/tonne) |
| Truck, over 32 tonnes, EURO 6 (km)                             | 53.3 %                                   | 85.00         | 0.023                      | l/tkm | 1.96                   |
| Waste processing (C3)                                          | Unit                                     | Value         |                            |       |                        |
| Waste treatment of cement-based product after demolition (kg)  | kg                                       | 665.32        |                            |       |                        |
| Materials to recycling (kg)                                    | kg                                       | 14.47         |                            |       |                        |
| Disposal (C4)                                                  | Unit                                     | Value         |                            |       |                        |
| Waste, concrete sludge, rest concrete, to disposal (kg)        | kg                                       | 313.09        |                            |       |                        |
| Waste, scrap steel, to disposal (kg)                           | kg                                       | 7.12          |                            |       |                        |
| Benefits and loads beyond the system boundaries (D)            | Unit                                     | Value         |                            |       |                        |
| Substitution of stone materials (kg)                           | kg                                       | 665.32        |                            |       |                        |
| Substitution of steel (kg)                                     | kg                                       | 7.00          |                            |       |                        |

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

| Environmental impact                                                                                               |                        |          |          |          |          |          |          |          |           |  |
|--------------------------------------------------------------------------------------------------------------------|------------------------|----------|----------|----------|----------|----------|----------|----------|-----------|--|
| Indicator                                                                                                          | Unit                   | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D         |  |
|  GWP-total                        | kg CO <sub>2</sub> -eq | 1.01E+02 | 7.41E+00 | 3.08E+00 | 7.08E+00 | 7.41E+00 | 4.79E-01 | 1.37E+00 | -9.26E+00 |  |
|  GWP-fossil                       | kg CO <sub>2</sub> -eq | 1.01E+02 | 7.40E+00 | 3.08E+00 | 7.08E+00 | 7.40E+00 | 4.72E-01 | 1.37E+00 | -9.22E+00 |  |
|  GWP-biogenic                     | kg CO <sub>2</sub> -eq | 5.13E-01 | 3.17E-03 | 5.76E-04 | 1.33E-03 | 3.17E-03 | 4.08E-03 | 1.17E-03 | -3.46E-02 |  |
|  GWP-luluc                        | kg CO <sub>2</sub> -eq | 4.54E-01 | 2.26E-03 | 2.42E-04 | 5.58E-04 | 2.26E-03 | 6.54E-04 | 2.69E-04 | -4.48E-03 |  |
|  ODP                              | kg CFC11 -eq           | 3.22E-06 | 1.79E-06 | 6.64E-07 | 1.53E-06 | 1.79E-06 | 9.31E-08 | 6.68E-07 | -5.22E-07 |  |
|  AP                               | mol H <sup>+</sup> -eq | 3.26E-01 | 2.38E-02 | 3.22E-02 | 7.40E-02 | 2.38E-02 | 3.82E-03 | 1.34E-02 | -5.20E-02 |  |
|  EP-FreshWater                    | kg P -eq               | 3.15E-03 | 5.89E-05 | 1.12E-05 | 2.58E-05 | 5.89E-05 | 2.99E-05 | 1.02E-05 | -5.14E-04 |  |
|  EP-Marine                        | kg N -eq               | 9.50E-02 | 5.22E-03 | 1.42E-02 | 3.27E-02 | 5.22E-03 | 1.12E-03 | 5.02E-03 | -1.27E-02 |  |
|  EP-Terrestrial                   | mol N -eq              | 1.09E+00 | 5.82E-02 | 1.56E-01 | 3.56E-01 | 5.82E-02 | 1.29E-02 | 5.53E-02 | -1.37E-01 |  |
|  POCP                             | kg NMVOC -eq           | 3.10E-01 | 2.29E-02 | 4.28E-02 | 9.86E-02 | 2.29E-02 | 3.46E-03 | 1.58E-02 | -5.33E-02 |  |
|  ADP-minerals&metals <sup>1</sup> | kg Sb-eq               | 1.16E-02 | 1.32E-04 | 4.72E-06 | 1.09E-05 | 1.32E-04 | 6.00E-06 | 1.21E-05 | -2.68E-04 |  |
|  ADP-fossil <sup>1</sup>          | MJ                     | 1.51E+03 | 1.20E+02 | 4.23E+01 | 9.74E+01 | 1.20E+02 | 1.47E+01 | 4.42E+01 | -9.06E+01 |  |
|  WDP <sup>1</sup>                 | m <sup>3</sup>         | 1.21E+04 | 9.22E+01 | 8.99E+00 | 2.07E+01 | 9.22E+01 | 1.62E+03 | 9.31E+01 | -8.09E+02 |  |

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0\*10<sup>-3</sup> = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

### Remarks to environmental impacts

This EPD might use cement EPDs as input in which the Net approach\* has been applied. See the Data Quality table on page 3.

\*The Net approach excludes the emissions from waste incineration used to produce heat required in the cement manufacturing process.

### Additional environmental impact indicators

| Indicator                                                                                             | Unit              | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D         |
|-------------------------------------------------------------------------------------------------------|-------------------|----------|----------|----------|----------|----------|----------|----------|-----------|
|  PM                  | Disease incidence | 3.33E-06 | 6.80E-07 | 8.51E-07 | 5.92E-06 | 6.80E-07 | 6.12E-08 | 2.85E-07 | -9.31E-07 |
|  IRP <sup>2</sup>    | kgBq U235 -eq     | 1.55E+01 | 5.26E-01 | 1.81E-01 | 4.21E-01 | 5.26E-01 | 2.46E-01 | 1.92E-01 | -2.09E-01 |
|  ETP-fw <sup>1</sup> | CTUe              | 9.38E+02 | 8.79E+01 | 2.31E+01 | 5.32E+01 | 8.79E+01 | 1.04E+01 | 2.19E+01 | -4.56E+02 |
|  HTP-c <sup>1</sup>  | CTUh              | 2.42E-07 | 0.00E+00 | 8.98E-10 | 1.90E-09 | 0.00E+00 | 6.65E-10 | 6.40E-10 | -3.84E-08 |
|  HTP-nc <sup>1</sup> | CTUh              | 1.05E-06 | 8.50E-08 | 2.13E-08 | 4.93E-08 | 8.50E-08 | 9.31E-09 | 1.28E-08 | 7.72E-07  |
|  SQP <sup>1</sup>    | dimensionless     | 3.25E+02 | 1.38E+02 | 5.37E+00 | 1.21E+01 | 1.38E+02 | 8.30E+00 | 1.61E+02 | 5.36E+01  |

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 =  $9.0 \cdot 10^{-3}$  = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



| Resource use                                                                      |       |                |          |          |          |          |          |          |          |           |
|-----------------------------------------------------------------------------------|-------|----------------|----------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator                                                                         |       | Unit           | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D         |
|  | PERE  | MJ             | 3.19E+02 | 1.51E+00 | 2.29E-01 | 5.29E-01 | 1.51E+00 | 7.55E+00 | 6.81E-01 | -1.13E+01 |
|  | PERM  | MJ             | 1.89E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|  | PERT  | MJ             | 3.19E+02 | 1.51E+00 | 2.29E-01 | 5.29E-01 | 1.51E+00 | 7.55E+00 | 6.81E-01 | -1.13E+01 |
|  | PENRE | MJ             | 1.08E+03 | 1.20E+02 | 4.23E+01 | 9.74E+01 | 1.20E+02 | 1.47E+01 | 4.42E+01 | -9.20E+01 |
|  | PENRM | MJ             | 3.09E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|  | PENRT | MJ             | 1.38E+03 | 1.20E+02 | 4.23E+01 | 9.74E+01 | 1.20E+02 | 1.47E+01 | 4.42E+01 | -9.20E+01 |
|  | SM    | kg             | 8.22E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
|  | RSF   | MJ             | 5.78E+01 | 5.29E-02 | 5.63E-03 | 5.63E-03 | 5.29E-02 | 0.00E+00 | 1.41E-02 | 1.55E-01  |
|  | NRSF  | MJ             | 8.97E+01 | 1.77E-01 | 8.29E-02 | 8.29E-02 | 1.77E-01 | 0.00E+00 | 4.05E-02 | 7.97E+00  |
|  | FW    | m <sup>3</sup> | 1.98E+00 | 1.37E-02 | 2.18E-03 | 5.01E-03 | 1.37E-02 | 2.51E-02 | 5.27E-02 | -9.63E-01 |

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 =  $9.0 \cdot 10^{-3}$  = 0.009"

### End of life - Waste

| Indicator                                                                              | Unit | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D         |
|----------------------------------------------------------------------------------------|------|----------|----------|----------|----------|----------|----------|----------|-----------|
|  HWD  | kg   | 2.38E+00 | 6.58E-03 | 1.25E-03 | 2.87E-03 | 6.58E-03 | 1.47E-03 | 0.00E+00 | -4.62E-02 |
|  NHWD | kg   | 4.07E+01 | 1.05E+01 | 5.01E-02 | 1.15E-01 | 1.05E+01 | 4.63E-02 | 3.20E+02 | -3.34E+00 |
|  RWD  | kg   | 2.22E-02 | 8.21E-04 | 2.94E-04 | 6.76E-04 | 8.21E-04 | 1.55E-04 | 0.00E+00 | -1.83E-04 |

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 =  $9.0 \times 10^{-3}$  = 0.009"

### End of life - Output flow

| Indicator                                                                             | Unit | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D        |
|---------------------------------------------------------------------------------------|------|----------|----------|----------|----------|----------|----------|----------|----------|
|  CRU | kg   | 2.74E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
|  MFR | kg   | 3.66E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.80E+02 | 0.00E+00 | 0.00E+00 |
|  MER | kg   | 3.86E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
|  EEE | MJ   | 2.60E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
|  EET | MJ   | 3.93E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 =  $9.0 \times 10^{-3}$  = 0.009"

### Biogenic Carbon Content

| Indicator                                         | Unit | At the factory gate |
|---------------------------------------------------|------|---------------------|
| Biogenic carbon content in product                | kg C | 0.00E+00            |
| Biogenic carbon content in accompanying packaging | kg C | 0.00E+00            |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

| Electricity mix           | Source        | Amount | Unit                      |
|---------------------------|---------------|--------|---------------------------|
| Electricity, Sweden (kWh) | ecoinvent 3.6 | 54.94  | g CO <sub>2</sub> -eq/kWh |

### Dangerous substances

The product contains no substances given by the REACH Candidate list.

### Indoor environment

The product has a very small or no impact on the indoor climate

## Additional Environmental Information

| Additional environmental impact indicators required in NPCR Part A for construction products |                        |          |          |          |          |          |          |          |           |
|----------------------------------------------------------------------------------------------|------------------------|----------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator                                                                                    | Unit                   | A1-A3    | A4       | A5       | C1       | C2       | C3       | C4       | D         |
| GWPIOBC                                                                                      | kg CO <sub>2</sub> -eq | 1.01E+02 | 7.41E+00 | 3.08E+00 | 7.08E+00 | 7.41E+00 | 4.73E-01 | 1.37E+00 | -1.32E+01 |

GWPIOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.  
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.  
 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.  
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.  
 ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.  
 Iversen et al., (2021) eEPD v2021.09 Background information for EPD generator tool system verification, LCA.no Report number: 07.21  
 Vold et al., (2022) EPD generator for concrete and concrete elements  
 Background information for EPD generator application and LCA data, LCA.no report number: 06.22  
 NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.  
 NPCR 020 Part B for concrete and concrete elements, Ver. 3.0, 20.09.2021, EPD Norway.

|                                                                                                            |                                                                                                                                     |                                                                                               |
|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| <br>Powered by EPD-Norway | <b>Program operator and publisher</b><br>EPD-Global<br>Postboks 5250 Majorstuen, 0303 Oslo, Norway                                  | Phone: +47 977 22 020<br>e-mail: post@epd-norge.no<br>web: www.epd-global.com                 |
|                           | <b>Owner of the declaration:</b><br>Heidelberg Materials Precast Contiga AB – Concrete<br>Vintergatan 7, , 761 50 Norrtälje, Sweden | Phone: +46 0522 636333<br>e-mail: havard.nyman@heidelbergmaterials.com<br>web: www.contiga.se |
|                           | <b>Author of the Life Cycle Assessment</b><br>LCA.no AS<br>Dokka 6A, 1671 Kråkerøy, Norway                                          | Phone: +47 916 50 916<br>e-mail: post@lca.no<br>web: www.lca.no                               |
|                           | <b>Developer of EPD generator</b><br>LCA.no AS<br>Dokka 6A, 1671 Kråkerøy, Norway                                                   | Phone: +47 916 50 916<br>e-mail: post@lca.no<br>web: www.lca.no                               |
|                           | ECO Platform<br>ECO Portal                                                                                                          | web: www.eco-platform.org<br>web: ECO Portal                                                  |